



## Automatic Control in Sweden

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## Automatic Control in Sweden

1. Introduction
2. Power Systems and ASEA
3. Process Control
4. Defense Projects
5. Academia
6. Summary

Theme: Followed the international pattern.

## Teknologföreningen and IVA

- ▶ Svenska Teknologföreningen (Sveriges Ingenjörer, Association of Swedish Graduate Engineers)
  - ▶ The Club Brunkebergsgatan Stockholm
  - ▶ Discussions and networking
  - ▶ Courses
    - Extensive course activity 1940-70
    - Donald Campbell from Gordon Brown's Servomechanism Laboratory at MIT gave the first course in servo-systems in 1948 invited by Teknologföreningen 1948 (Invitation initiated by Bertil Palme Philips Teleindustries)
- ▶ Royal Swedish Academy of Engineering IVA
  - ▶ Scholarships
    - Computers: IAS Princeton and Besk
    - Control: Qvarnström (Bofors), Åslund (KTH), Sandblad (ASEA)
  - ▶ National committee for IFAC
  - ▶ Instrument tekniska föreningen ITF 1961

## Nobel Prize in Physics 1912



Gustaf Dahlén: for his invention of automatic regulators for use in conjunction with gas accumulators for illuminating lighthouses and buoys.

## Lectures

	1940	1960	2000
1 Introduction			
2 Governors			
3 Process Control			
4 Feedback Amplifiers			
5 Harry Nyquist			
6 Aerospace			
7 Automatic Control Emerges	←		
8 The Second Phase	←	←	
9 Automatic Control in Sweden			
10 Automatic Control in Lund			
11 The Future of Control			→

## Some Industries

- ▶ ASEA (⇒ ABB)
- ▶ Ericsson, AGA, Philips, Kockums, Volvo
- ▶ Bofors (⇒ Saab ⇒ )
- ▶ Saab many different companies
- ▶ Nordiska Armaturfabriken (NAF ⇒ Saab ⇒ Alfa Laval Automation ⇒ ABB)
- ▶ TA (Tour Andersson ⇒ TAC ⇒ Schneider)
- ▶ Källe Regulator
- ▶ Billman Regulator (⇒ Landis and Gyr ⇒ Siemens)
- ▶ Alfa Laval Automation (⇒ Satt ⇒ ABB)
- ▶ ElektronLund (Satt Control ⇒ ABB)

## Nils Gustaf Dahlén 1869-1937 and AGA

- ▶ Chalmers 1896
- ▶ One year with Stodola (Hurwitz stability criterion) at ETH
- ▶ CTO Svenska Karbid and Acetylen 1901
- ▶ CEO Svenska Aktiebolaget Gasackumulator (AGA) 1909
- ▶ Nobel Prize in Physics 1912
- ▶ AGA highly diversified company in gyroscopes, optics and military electronics
- ▶ AGA part Linde Group 2000
- ▶ Research grants from VR? Too low h-index
- ▶ Vinnova would have liked him!
  - Scientific recognition, inventor
  - entrepreneur, businessman
- ▶ Has he contributed to Chalmers Shanghai rating?

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K. J. Åström

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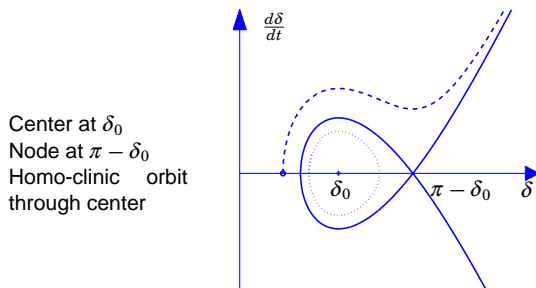
Theme: Followed the international pattern.

## Power Systems

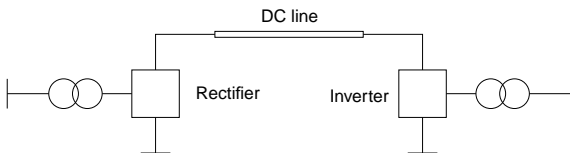
- ▶ Turbine controller (Ytterberg ABB)
- ▶ Strong collaboration between ABB and Swedish State Power Board (Vattenfall)
- ▶ Problems with long distance power transmission
- ▶ Ivar Herlitz
  - Engineer KTH, work at ABB
  - Harvard and GE Schenectady
  - Riverside Power Co
  - Stanford
  - PhD KTH. The Stability of Long Transmission Lines. KTH 1928
- ▶ Uno Lamm and HVDC
- ▶ The nuclear reactors AB Atomenergi
- ▶ Asea Atom
- ▶ Sydkraft (EON)

## Phase Plane - No Damping

$$\omega_0 J \frac{d^2 \delta}{dt^2} = P_g - P_{max} \sin \delta, \quad \omega_0 J \left( \frac{1}{2} \frac{d\delta}{dt} \right)^2 - P_g \delta + a P_{max} \cos \delta = C,$$



## HVDC Control Principle



- ▶ Direction of power flow can change rapidly
- ▶ Find a sound principle to control power transmission (architecture)! The current is

$$I = \frac{V_t - V_r}{R}$$

- ▶ Can this relation be used safely?
- ▶ Find a good alternative

## When the Nyquist Theorem arrived at ASEA

- ▶ Nyquist Regeneration Theory Paper 1932
- ▶ Control activity at ASEA
  - ▶ Central laboratory Aage Garde/Erik Persson
  - ▶ Model-Solve Characteristic Equation-Guess-Modify
  - ▶ Computational tools - mechanical calculator
  - ▶ The Nyquist revolution
  - ▶ Garde, A (1948) Frekvensanalytisk behandling av reglersystem. Aseas tidning (Frequency Analysis of Control Systems) 27-33
  - ▶ Garde, A and Erik Persson (1960) Automatisk djupstyrning av ubåt. (Automatic Depth Control of Submarines) Aseas tidning 127-131.
- ▶ Naval Procurement Agency (Marinförvaltningen)
- ▶ Seminars by Garde and Persson in Lund

## Herlitz Stability Analysis

The swing equation

$$\omega_0 J \frac{d^2 \delta}{dt^2} = P_g - P_c \sin \delta, \quad P_{max} = \frac{V_f V_l}{X}$$

$\delta$  angle deviation,  $V_g$  generator voltage,  $V_l$  line voltage,  $X$  line reactance,  $P_g$  generated power,  $P_c$  consumed power. Notice no damping. If

$$a = \frac{P_g}{P_c} > 1$$

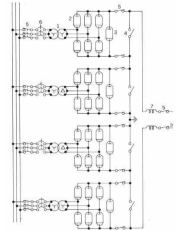
there is an equilibrium  $\delta = \delta_0 = \arcsin(1/a)$

Energy equation

$$\omega_0 J \left( \frac{1}{2} \frac{d\delta}{dt} \right)^2 - P_g \delta + a P_{max} \cos \delta = C$$

## High Voltage DC Transmission

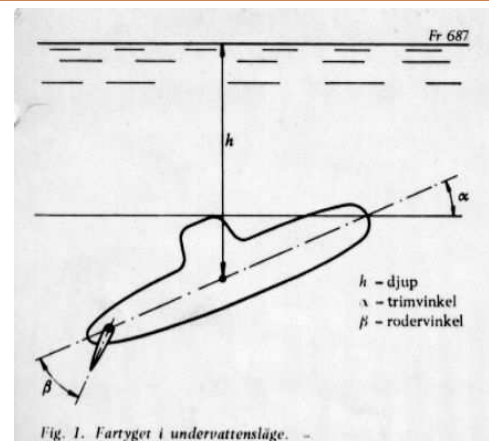
- ▶ Uno Lamm ABB
  - CI KTH 1927, ABB, PhD KTH 1943
- ▶ Cable to Gotland 1954 - mercury arc switches
- ▶ An interesting hybrid system
- ▶ ASEA achieved global dominance
- ▶ Major improvements with thyristor valves
- ▶ Hardware and systems principles
- ▶ Safety a major concern



## ASEA - Masters of Frequency Response

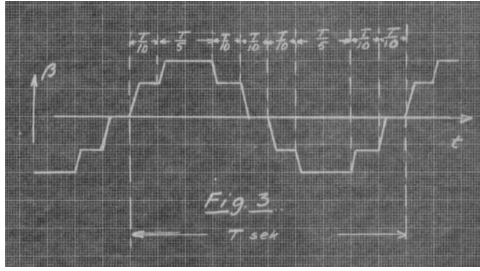
- ▶ The Central Laboratory
- ▶ Aage Garde and Erik Persson
- ▶ How control problems were solved
- ▶ Impact of Nyquist's stability criterion
- ▶ Brave experimentation with Frequency Response
- ▶ Interesting design methods
- ▶ Active on the international arena CIGRE, IFAC, IEE
  - Aage Garde participated in the Cranfield konferensen, member of IFAC committee
  - Participation at the ASME Frequency Response Symposium New York
  - Erik Persson IFAC Basel 1963
- ▶ At the frontline in the mide 1950s
- ▶ Missed the paradigm shift in 1960, optimal control, computer control and Kalman filtering
- ▶ Unfortunate influence on the Chair of Control at KTH

## Depth Control of Submarines

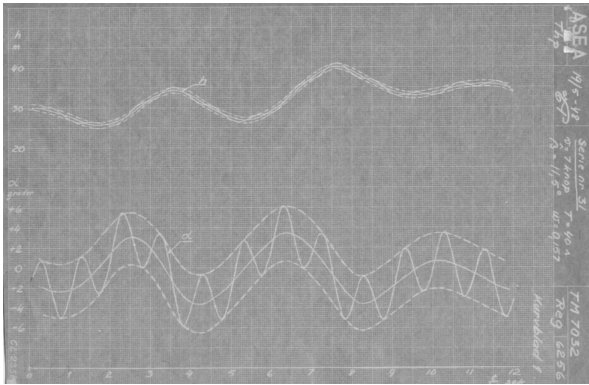


## Modeling Using Frequency Response

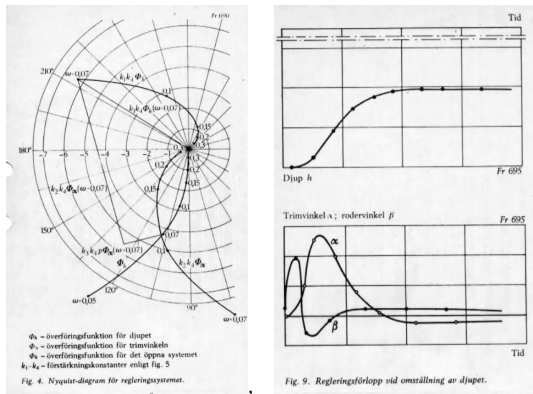
- How to generate sine-waves and how to measure and record depth and trim?



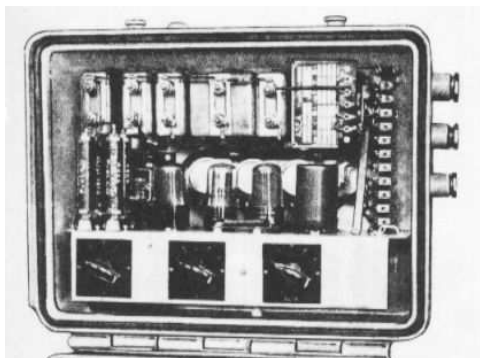
## At High Speeds



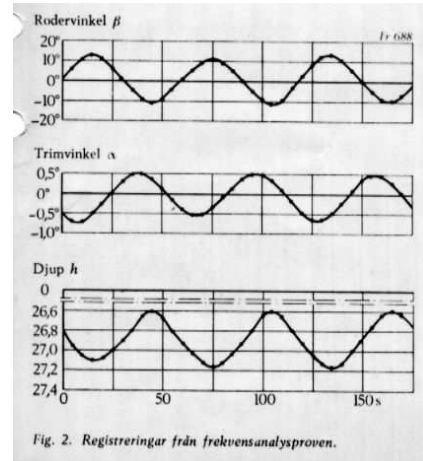
## State Feedback using Nyquist Plots



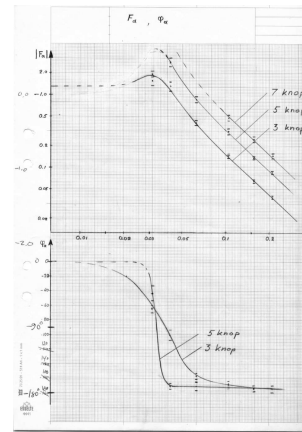
## Electronics



## Results



## Bode Plot Rudder to Trim



## Implementation

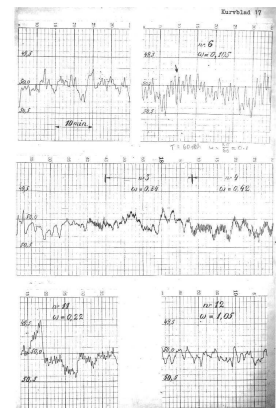
- Sensors for depth and trim (damped pendulum)
- Hydraulic actuator
- Controller

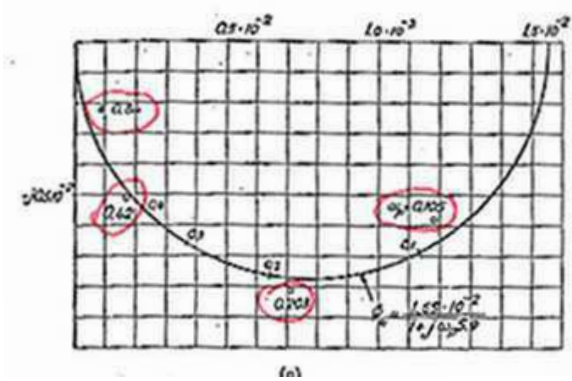
$$u = -r + k_4 \left( k_1 h + k_2 \alpha + k_3 \frac{d\alpha}{dt} \right)$$

- Parameter  $k_4$  changes with speed (gain scheduling)
- Implemented with vacuum tubes
- Persons Magic Black Box
- Because of the systems robustness and simple construction many systems have worked reliably for years

## Dynamics of the Swedish Power Network

- Frequency response from power to frequency for Swedish power network
- Experiments Feb 25 - March 1 1949
- Oja, Persson, Almström
- Inject sinusoidal perturbations by changing a 50 MVA alternator
- Noisy signals correlations used to extract sinusoid
- Dynamics changes with time  $P(s) = b/(s + a)$





## Automatic Control in Sweden

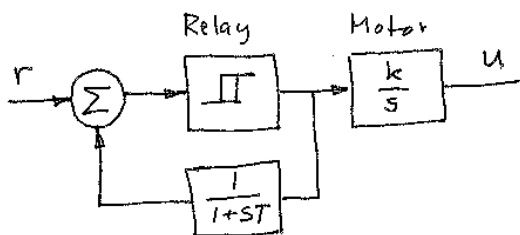
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## Billanregulator 1932-1980 - Stig Billman

- ▶ Civ. ing. KTH 1929, MS thesis "Behavior of temperature controllers"
- ▶ Birka regulator company automation of oil burners
- ▶ Forms Billmanregulator AB March 16, 1932 for constructing and selling oil burners
- ▶ Motor-driven valve with thermal feedback
- ▶ Pioneering work in temperature control of buildings
- ▶ Rapid expansion with strong board from large export companies AGA, Ericsson et al
- ▶ Global sales and manufacturing
- ▶ Incorporated in Landis & Gyr 1980
- ▶ Landis & Gyr acquired by Siemens Building Technology 1998

## Block Diagram



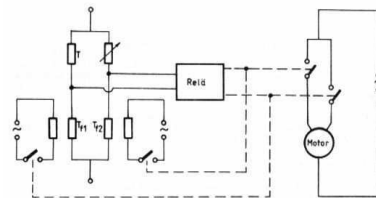
$$G(s) = \frac{k}{s} \frac{k_r}{1 + \frac{k_r}{1+sT}} \approx k \frac{1+sT}{s} = kT + \frac{k}{s}$$

- ▶ Knowledge about the Nyquist theorem changed control at ASEA from trial and error to design
- ▶ Group of critical size at the Central Laboratory in Västerås
- ▶ A systematic way to obtain models from experimental data
- ▶ A nice design method, notice multi-variable aspects
- ▶ Fearless use of frequency response for modeling
- ▶ Many applications
- ▶ ASEA group active internationally CIGRE, ASME, IFAC

## Process Control

- ▶ Billmanregulator 1932-1980
- ▶ Källeregulator 1933-1975
- ▶ Nordiska armaturfabriken NAF 1989-2004
- ▶ Pulp and paper industry
  - Research Groups at paper companies Billerud, Korsnäs, Modo, Stora, ...
- ▶ Central research institute STFI (Träforskningsinstitutet)
- ▶ ASEA
- ▶ The Axel Johnson Institut for industrial research, Karl Eklund Datema
- ▶ Elektronlund PBS 1973, Satt Control, Alfa Laval Automation, ABB
- ▶ Alfa Laval Automation
- ▶ ASEA-LME Automation
- ▶ IBM Nordic Laboratories

## Billman's Electric Valve



- ▶ Use motor with relay as an amplifier
- ▶ Thermistors give long time constants for integral control (thermal feedback)

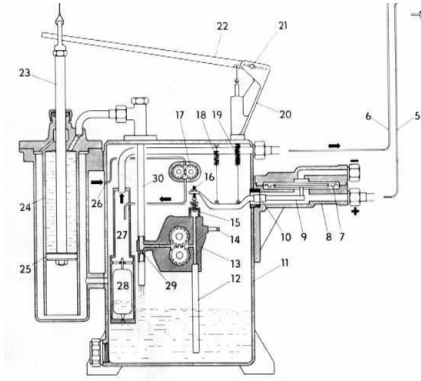
Approximate relay by high gain use voltage balance

$$\frac{1}{1+sT} V = E, \quad U = \frac{k_v}{s} V = \frac{k_v(1+sT)}{s} E$$

## Källe regulator 1921-1969

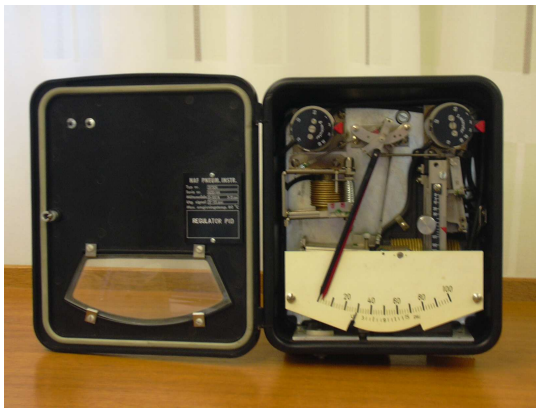
- ▶ Torsten Källe 1893-1975
- ▶ Civ ing CTH 1919 worked at Billerud paper mill
- ▶ Started Källeregulator AB in Säffle 1921: Instrument and regulators for pulp and paper industry
- ▶ The Källe controller - an hydraulic actuator and a controller
- ▶ The carrot consistency sensor
- ▶ Bought by Bonniers (publisher with expansion vision) renamed EUR-Control
- ▶ Gustaf Dalén medal 1955 Chalmers engineering association
- ▶ IVA's Gold Medal for his contribution to automatic control 1955
- ▶ Donation for the professorship in automatic control at Chalmers 1963
- ▶ Ekman medal from Svenska Pappers- och Cellulosaingenjörsföreningen 1963

## Källe's Controller



Clever hydraulic actuator integrated with a controller

## NAF's Pneumatic PID Controller

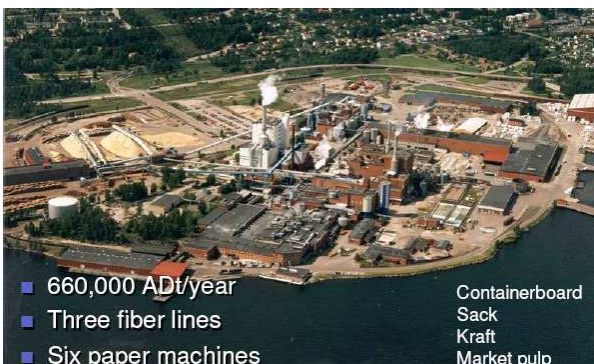


## IBM Nordic Laboratories 1960-1995

Euforia about computer control in the process industry

- ▶ Three tasks
  - Develop technology for computer control
  - Execute good demonstration projects
  - Computer architecture for process control
- ▶ The Billerud project 1962-67
  - Experimental determination of models for control of paper machine dynamics inspired the maximum likelihood method for system identification by Torsten Bohlin and KjÅ
  - Minimum variance control KjÅ
  - Excellent project, unfortunately no book
- ▶ IBM abandoned plans to buy an instrument company
- ▶ Impact on Academia
  - K. J. Åström professor in control at LTH 1965
  - Torsten Bohlin professor professor in control at KTH 1971
  - Jorma Rissanen professor i control LiTH 1975
  - Hans Andersin professor in computer science Helsingfors
  - Dines Bjorner professor in computer science DTU 1976

## The Billerud Plant



- 660,000 ADt/year
  - Three fiber lines
  - Six paper machines
- Containerboard  
Sack  
Kraft  
Market pulp

## Nordiska Armaturfabriken NAF

- ▶ Founded in Linköping 1899
- ▶ Valves, pressure sensors and regulators
- ▶ Manufactured valves in Lund
- ▶ Flight instruments, gyro horizons, altimeters
- ▶ Pneumatic controllers
- ▶ DCS system SDM20, SDM 30
- ▶ Relay auto-tuning based on KJs and Tore patent
- ▶ Development office in Lund Science Park Tore Hägglund worked there 1985-89
- ▶ Controller activity sold to Satt Control, Ahlsell, Alfa Laval Automation, ABB
- ▶ Valves sold to Flow Serve 2004

## Tour & Andersson - TAC - Schneider

- ▶ 1875 A. H. Andersson & Co Christiania valves
- ▶ Tour Agenturer, Stockholm RVO valve cooperation with AHA
- ▶ 1952 First electronic controller TE1
- ▶ 1955 Motorized valve
- ▶ 1962 First transistorized controller TE5
- ▶ 1966 Incentive (Wallenberg) buys A. H. Andersson
- ▶ 1970 Incentive buys 75% of Tour Agenturer
- ▶ 1968-78 Computer Control of Buildings LTH
- ▶ 1975 Acquires part of Carl Olin AB DDC-6
- ▶ 1975 Computerized system 6000
- ▶ 1977 Tour & Andersson (TA) formed
- ▶ 1984 TA SYSTEM 7 energy control and building management
- ▶ 1995 TA Hydronics and TA Control
- ▶ 1996 Head office moves to Malmö
- ▶ 2003 Schneider Electric

## The Billerud-IBM Project

- ▶ Background
  - ▶ IBM and Computer Control
  - ▶ Billerud Saab and Tryggve Bergek
- ▶ Goals
  - ▶ Billerud: Exploit computer control
  - ▶ IBM: Experience in computer control. Recover prestige!
  - ▶ What should a good process control computer look like?
  - ▶ Cram as much as possible into the system!
    - On-line process control, production planning, production supervision, quality control, reporting
- ▶ Schedule
  - ▶ Start April 1963
  - ▶ Computer Installed December 1964
  - ▶ System identification and on-line control March 1965
  - ▶ Full operation September 1966
  - ▶ 40 man-years effort in about 3 years

## Basis Weight and Moisture Control

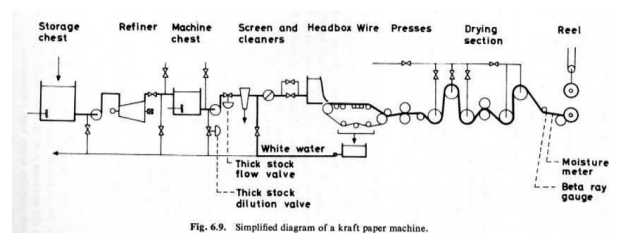
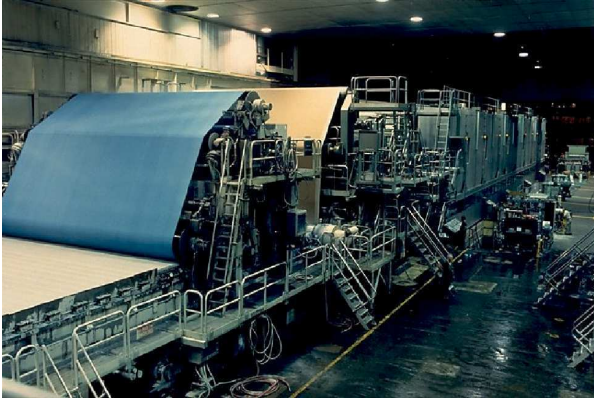


Fig. 6.9. Simplified diagram of a kraft paper machine.

- ▶ Two important loops
- ▶ Triangular coupling MISO works



### Modeling and Control

- ▶ Good support from management Kai Kinberg:  
*This is a showcase project! Don't hesitate to do something new and spectacular if you believe that you can pull it off and finish it on time.*
- ▶ Process understanding, data logging and modifications (mixing tanks)
- ▶ Modeling by frequency response key for success of classical control
- ▶ Physical models may give dynamics but not disturbances
- ▶ Stochastic control theory is a natural formulation of industrial regulation problems
- ▶ Can we find something similar for state space systems?
- ▶ Big struggle to do real plant experiments
- ▶ Wasted a lot of time on historical data

### Modeling from Data (Identification)

The Likelihood function (Bayes rule)

$$p(\mathcal{Y}, \theta) = p(y(t)|\mathcal{Y}_{t-1}, \theta) = \dots = -\frac{1}{2} \sum_1^N \frac{\epsilon^2(t)}{\sigma^2} - \frac{N}{2} \log 2\pi\sigma^2$$

$$\theta = (a_1, \dots, a_n, b_1, \dots, b_n, c_1, \dots, c_n, \epsilon(1), \dots)$$

$$Ay(t) = Bu(t) + Ce(t) \quad C\epsilon(t) = Ay(t) - Bu(t)$$

$\epsilon$  = one step ahead prediction error

Efficient computations

$$\frac{\partial J}{\partial a_k} = \sum_1^N \epsilon(t) \frac{\partial \epsilon(t)}{\partial a_k}, \quad C \frac{\partial \epsilon(t)}{\partial a_k} = q_k y(t)$$

- ▶ Estimate has nice properties Åström and Bohlin 1965
- ▶ The notion of identifiability
- ▶ Good match identification and control. Prediction error is minimized in both cases!

### Minimum Variance (Moving Average Control)

Process model

$$Ay(t) = Bu(t) + Ce(t)$$

Factor  $B = B^+B^-$ , solve (minimum degree solution)

$$AF + B^-G = C$$

$$Cy = CF e + B^-(Ru + Sy), \quad S = G \quad R = FB^+$$

Control law and controlled output are

$$Ru(t) = -Sy(t), \quad y(t) = Fe(t)$$

where  $\deg F \geq$  pole excess of  $B/A$

**Sampling period is design variable!**

True minimum variance control  $V = E \frac{1}{T} \int_0^T y^2(t) dt$

- ▶ IBM 1720 (special version of 1620 decimal architecture)
- ▶ Core Memory 40k words (decimal digits variable word length)
- ▶ Disk 2 M decimal digits
- ▶ 80 Analog Inputs
- ▶ 22 Pulse Counts
- ▶ 100 Digital Inputs
- ▶ 45 Analog Outputs (Pulse width)
- ▶ 14 Digital Outputs
- ▶ Fastest sampling rate 3.6 s
- ▶ One hardware interrupt (special engineering)
- ▶ Home-brew real time operating system

### Model Structures

Process model

$$dx = Axdt + Budt + dv$$

$$dy = Cxdt + de$$

Much redundancy  $z = Tx +$  noise model. The innovation representation reduces redundancy of stochastics and **filter gains appear explicitly** in the model

$$dx = A\hat{x}dt + Budt + K(dy - C\hat{x}dt)$$

$$= (A - KC)\hat{x}dt + Budt + Kde$$

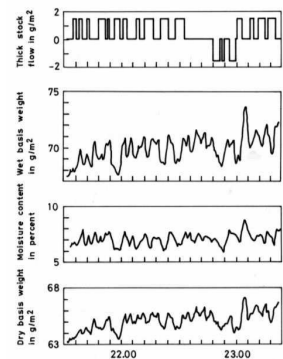
$$dy = C\hat{x}dt + de$$

Canonical form for MISO system removes remaining redundancy, discretization gives ( $C$  Kalman filter dynamics)

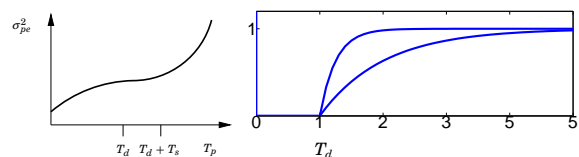
$$A(q)y(t) = B(q)u(t) + C(q)e(t)$$

### Practical Issues

- ▶ Sampling period
- ▶ To perturb or not to perturb
- ▶ Open or closed loop experiments
- ▶ Normal or perturbed operation
- ▶ Model validation
- ▶ 20 min for two-pass compilation of Fortran program!
- ▶ Skills and experiences



### Performance and Robustness

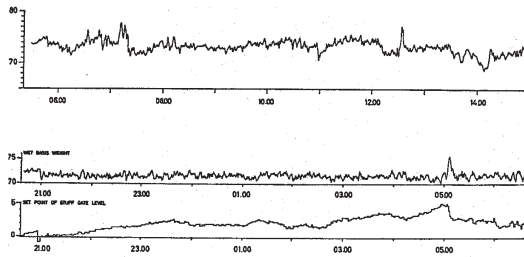


- ▶ Strong similarity between all controller for systems with time delays, minimum variance, moving average and Smith predictor.

**It is dangerous to be greedy!**

- ▶ Rule of thumb: no more than 1-4 samples per dead time motivated by simulation.
- ▶ Prediction horizon  $T_p$  is the tuning variable

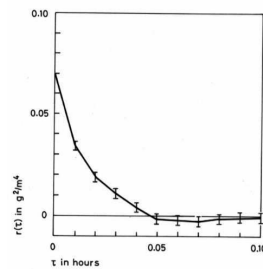
## Results



Controller removes the low frequency component

## Summary of Minimum Variance Control

- ▶ Regulation can be done effectively by minimum variance control
- ▶ Easy to validate
$$r(t) = 0, \quad t \geq k$$
- ▶ Prediction horizon is the **design variable!**
- ▶ Robustness depends critically on the sampling period
- ▶ The Harris Index
- ▶ OK to assess but why not adapt?



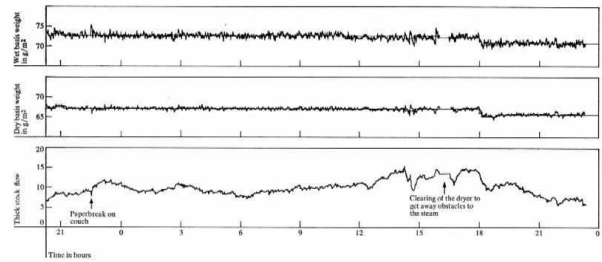
## Summary

- ▶ Extremely good and farsighted management  
Kai Kinberg IBM Nordic Laboratory, Tryggve Bergekl Billerud
- ▶ Good resources with competent and interested participants
- ▶ Good mix of people with many short term participants
- ▶ Open atmosphere with pressure on dead-lines and results
- ▶ A successful flagship installation
- ▶ Straw-man for computer architecture for process control  
IBM 1800, IBM 360
- ▶ Method for identification of stochastic models  
Basic theory: consistency, efficiency, persistent excitation  
Engineering practice: input design, execution of experiments
- ▶ Minimum variance control
- ▶ Project well documented in IBM reports and a few papers  
[but we should have written a book \(Bellman's advice\)](#)
- ▶ Personally a great learning experience - BUT

## The Defense Industry - The Large Projects

- ▶ *Alliansfri i fred och neutral i krig - Non-aligned in peace neutral in war*
- ▶ Stril 60, JA37 Viggen, (Gripen)
- ▶ FOA 1945  
Chemistry, Physics Electronics, Operations research  
Bäckeboombomben (Boestad, Luthander)  
TTN Gruppen Bengt Joel Andersson
- ▶ Aeronautics KTH Prof Luthander
- ▶ The Army, Navy and Air force Procurement Agencies (Arme-, flyg- och marinförvaltningarna)  
Avionics Bureau  
Missile Bureau
- ▶ Saab
- ▶ Bofors - Gun-sights
- ▶ Volvo Flygmotor
- ▶ The Electronics Industry  
AGA, Arenco, Ericsson, Philips, TUAB

## Results



## Publications

Åström, K. J. and T. Bohlin, Numerical Identification of Linear Dynamic Systems from Normal Operating Records. In P. H. Hammond (editor), *Theory of Self-Adaptive Control Systems*. Plenum Press New York 1966, Proc IFAC Symposium on Self-Adaptive Control, Teddington 1964.

Åström, K. J. Computer Control of a Paper Machine - an Application of Linear Stochastic Control Theory. IBM J. of Research and Development 11 (1967) 389-405.

Ekström, Å (editor) Integrated Computer Control of a Paper Machine. Proc. Billerud-IBM Symposium, Billerud June 1966.

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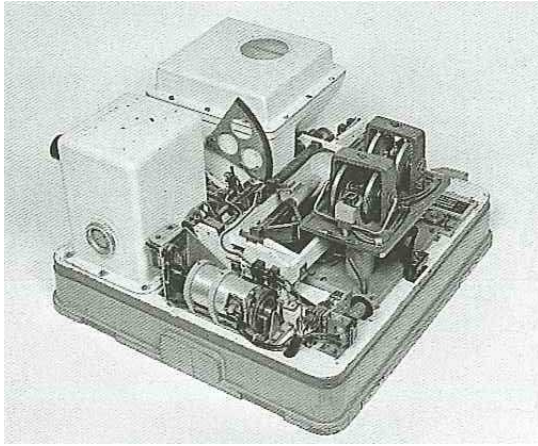
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*Theme: Followed the international pattern.*

## Gun Sights

- ▶ Draper and Sperry
- ▶ Wilkinson Saab
- ▶ Gun-sight for dive bombing  
Air-driven gyroscope, electro-mechanical analog computer, nonlinear function generator in the form of an asymmetrical rotating body. Gyro manufactured by NAF, function generator by Arenco (Tändsticksbolaget)
- ▶ Made in large numbers in the US by licensing
- ▶ Wilkinson E. Dive Bombing. PhD thesis, Royal Institute of Technology, Stockholm, Sweden, June 20, 1947

## Wilkinson's Gun Sight



## FOA

### Missile guidance

- ▶ Thorvald Persson  
Lars Erik Zachrisson  
proportional  
navigation
- ▶ Inertial navigation  
Philips, AGA, Saab  
MIT Draper

### Analog computing

- ▶ Jonas Agerberg  
SAMS  
ADA

Radar, computers, Besk

### Brodin, Persson och Jahnberg

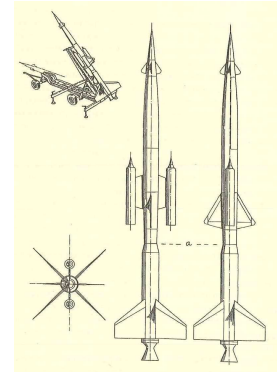


### RB 04 early air-to-sea missile

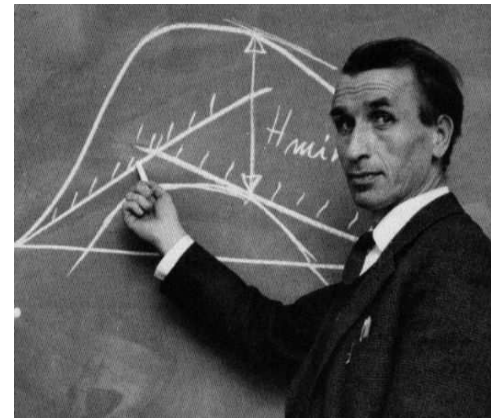


## Missile Guidance

- ▶ The threat
- ▶ Viggen
- ▶ KTH Flygteknik Prof Sten Luthander
- ▶ Bäckebo bomben 19440613
- ▶ Gustav Boestad KTH
- ▶ Saab R-System
- ▶ The TTN Group

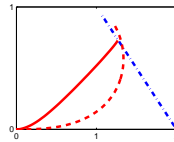


## Lars Erik Zachrisson



## Lars Erik Zachrisson 1919-1980

- ▶ Engineering Physics KTH 1945
- ▶ FOA 1947-57 missile guidance
- ▶ Proportional navigation 1946.  
Control principle for guidance  
Patent and analysis



- ▶ Markov Games 1955 (Isaac's 1965)  
A tank duel with game theoretic implications, 1955, 1957  
Markov games. In advances of Game Theory. Princeton  
University Press 1964. Isaacs bok 1965.
- ▶ Saab R-system 1957-63
- ▶ Docent in Automatic Control KTH 1959
- ▶ Optimization and System Theory KTH
- ▶ Professor System Theory and Optimization KTH 1963
- ▶ Anders Lindquist 1972 (Z's first PhD student)

## Vertical, Vertical, Who's got the Vertical?

- ▶ Strong scepticism from George Gamov and others
- ▶ Drapers coup: Classified Conference  
Gamov invited, did not come

Longitudinal position error with constant gyro drift

$$\ddot{e}_x = g\psi, \quad \psi = \omega_0 t, \quad e = \frac{g\omega_0}{6} t^3$$

Azimuth error

$$\dot{e}_a = U_0 \omega_0 t, \quad e_a = \frac{U_0 \omega_0}{2} t^2$$



Assume  $\omega_0 = 1^\circ/s = 4.85 \times 10^{-6}$  [rad/s]  $u_0 = 300$  m/s  $t = 3600$  gives  $e_x = 370$  km and  $e_a = 9$  km.

Drift rates must be brought down to  $0.01^\circ/h$ . Azimuth gyro drift less important.

## TTN Gruppen

- ▶ Goal: Understand inertial navigation and guidance
- ▶ Structure  
FFV: Torsten Bergens  
FOA: Thorvald Persson  
KTH: Bengt Joel Anderson,  
Jahnberg, Åslund, KJÅ  
Aga, Philips, Saab,  
The MIT connection
- ▶ Free-wheeling, chaotic  
FOA's kulgyro, ...
- ▶ Free access to Besk (The only Swedish Computer)
- ▶ The MIT connection
- ▶ Fantastic learning experience BUT many constraints



## The Idea

Make a pendulum and increase its apparent moment of inertia with acceleration feedback

- ▶ Avoid closing the Schuler loop through the gimbals
- ▶ A single axis gyro can measure angular acceleration

Equations of motion:

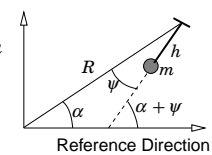
$$J \frac{d^2 \theta}{dt^2} = -mgh\psi + mRh \frac{d^2 \alpha}{dt^2} + u$$

$$u = -k \frac{d^2 \theta}{dt^2}$$

$$(J+k) \frac{d^2 \theta}{dt^2} = -mgh\psi + mRh \frac{d^2 \alpha}{dt^2} + u$$

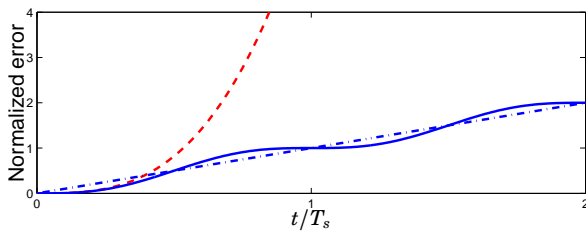
Hence

$$(J+k) \frac{d^2 \psi}{dt^2} + mgh\psi = (mRh - J - k) \frac{d^2 \alpha}{dt^2}$$





## Schuler Tuning - Error Growth



$$e(t) = \frac{g\omega_0}{6}t^3, \quad e(t) = R\omega_0\left(t - \frac{1}{\omega_s} \sin(\omega_s t)\right), \quad \omega_s = \sqrt{g/R}$$

## Interesting Problems – BUT

- ▶ Modeling
  - ▶ Full 3D platform dynamics with reaction forces
  - ▶ Gyro drift
    - Stochastics from physics - Brownian motion
    - Nice agreements with experiments
- ▶ Control design - multivariable
- ▶ Sensor fusion
  - ▶ Combination with other sensors, radio, star trackers, Doppler (GPS)
  - ▶ Kalman filtering (kj IBM Federal Systems Division 1963)
- ▶ Initialization
  - ▶ Vertical alignment - Stochastic control
  - ▶ Gyrocompassing
- ▶ Very interesting technology – BUT Abomb and Secrets

## Automatic Control in Sweden

1. Introduction
2. Power Systems and ASEA
3. Process Control
4. Defense Projects
5. Academia
6. Summary

Theme: Followed the international pattern.

## CTH

- ▶ Stig Ekelöf professor in electrical engineering - the differential analyzer
- ▶ Henry Wallman gave course for electrical engineers 1953-55
  - Wallman came from the Radiation Laboratory MIT
- ▶ Robert Magnusson Control for Telecommunication 1959
  - Charlie Davidson, ...
- ▶ Professorship partially financed by Torsten Källe 1962
  - Birger Qvarnström appointed 1963
  - Qvarnström: KTH Aeronautics analog computing, Bofors Åke Blomqvist, hydraulic servos for gun pointing, Dial 1958, IVA scholarship, Trärforskningsinstitutet STFI
- ▶ Separate courses in control and control for communication engineers continued for a long time
- ▶ Bo Egardt 1989

## From Idea to Reality

- ▶ Analysis
- ▶ Experimental proof of concept - pure mechanical
- ▶ Electronic version
  - ▶ Great scepticism from seasoned Philip's servo expert - You will never be able to make it work - too high gain!!!
  - ▶ Working prototype made me a true believer of feedback
- ▶ Patent with Folke Hector Philips
- ▶ Trip to Nat Lab in Einhoven
- ▶ Scrutiny by Prof Casimir
  - ▶ Two-fluid model of superconductors
  - ▶ Casimir effect
- ▶ Funding and access to company plane
- ▶ Prototypes and test



## Saab R-System

- ▶ Airplanes changed from carriers of black boxes to a system
- ▶ Formed 1954, inspired by Rand Corporation 1945
- ▶ Hans Olov Palme - aeronautical engineer KTH
  - Enthusiastic, charismatic, visionary leader
- ▶ Recruited a fantastic talent pool 75 persons in 1955
  - Strong creativity, broad range and deep knowledge
  - Tore Gullstrand, Bengt Gunnar Magnusson, Gösta Hellgren, Gösta Lindberg, Lars Erik Zachrisson, Viggo Wentzel
- ▶ Three groups: Systems, avionics, special projects
- ▶ Airborne computers, missile guidance, inertial navigation, simulation, operations analysis, Datasaab
- ▶ Electronics industry formed TUAB to compete

## KTH

- ▶ First lectures 1949/50
  - Laszlo von Hamos adjunct teacher from the Air-force Missile Bureau (robotvapenbyrån FMV) Gunnar Attebo Källeregulator and Bengt Sjöberg FMV as assistants
- ▶ von Hamos signed IFAC deklaration for Sweden in Heidelberg Sept 1956.
- ▶ Laszlo von Hamos appointed professor 1959
- ▶ FOA sponsored Dept of System theory and Optimization for Lars Erik Zachrisson 1964-69. Regular Chair 1969.
- ▶ Torsten Bohlin 1971
- ▶ Bo Wahlberg 1991

## LTH, LiTH, Uppsala, Luleå

- ▶ Lund
  - KJÅ1965, BW 1989
- ▶ Linköping
  - Jorma Rissanen 1975 Lennart Ljung 1976
  - Torkel Glad 1988, Lars Nielsen 1992
- ▶ Uppsala
  - Torsten Söderström, Associate Prof 1974, Professor 1982
- ▶ Luleå

## Automatic Control in Sweden

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*Theme: Followed the international pattern.*

## Summary

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- ▶ Followed the international pattern with delay
- ▶ Early activity in industry and research institutes
- ▶ Sending engineers abroad (ASEA, IVA) very useful
- ▶ Large military projects and industrial labs critical  
FOA, Saab, Asea, Bofors, Philips, IBM Nordic Lab
- ▶ Analog computing a glue between groups SAMS (Jonas Agerberg) – a precursor to Reglermötet
- ▶ University activity late in an international but a dramatic expansion in the 1990s
- ▶ Collaboration with ITF (ISA) was a missed opportunity, compare Norway and Finland.
  - ▶ Finnish Society of Automation 1953
  - ▶ Norwegian Society in Automatic Control NFA 1958